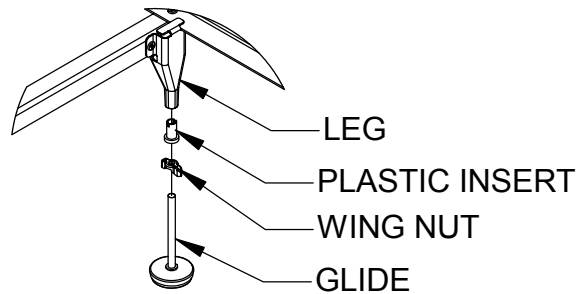


# 1004 ASSEMBLY INSTRUCTIONS

Figure 1

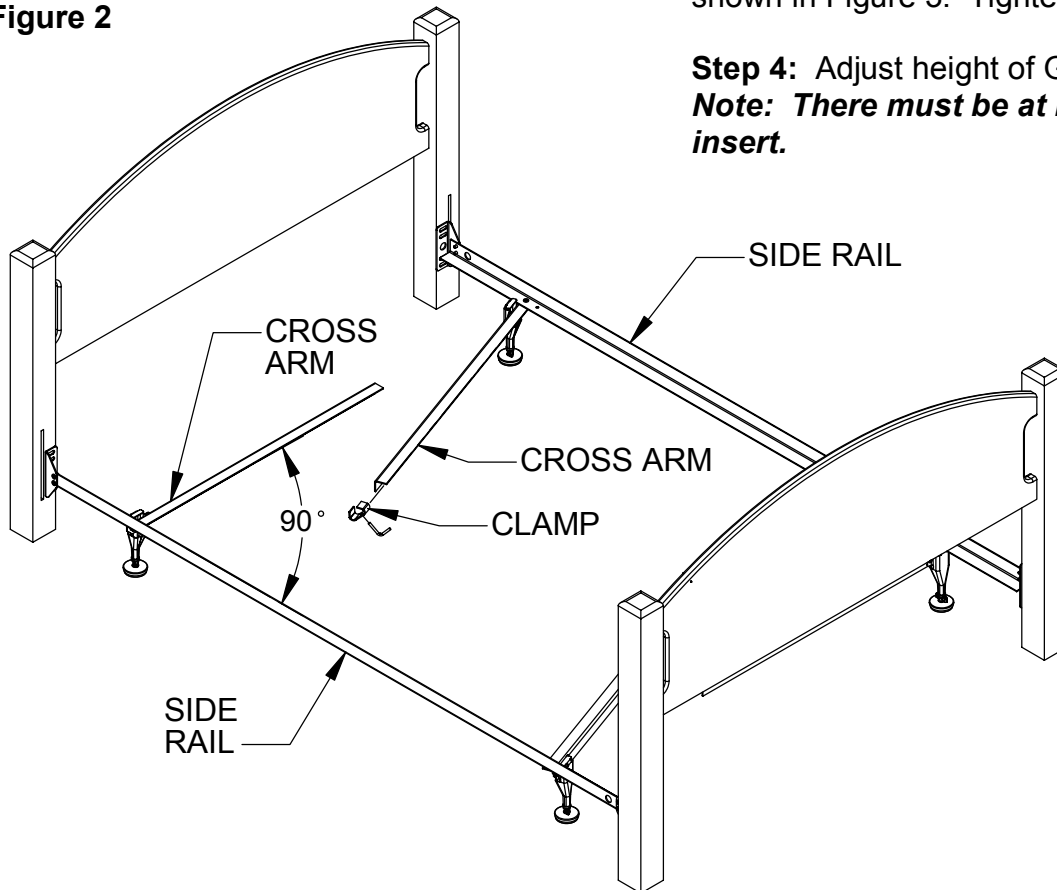


**Step 1:** Tap PLASTIC INSERT into LEGS of bed frame. With flat surface up, screw WING NUT onto GLIDE. Thread GLIDE into the PLASTIC INSERT. See Figure 1.

**Step 2:** Bolt SIDE RAILS to headboard and footboard. Swing CROSS ARMS out 90 degrees. Loosely thread L-SCREWS into CLAMPS and slide CLAMPS onto CROSS ARMS as indicated in Figure 2.

**Step 3:** Overlap CROSS ARMS. Slide CLAMP onto overlapped CROSS ARMS. Position CLAMP one inch from edge of LOWER CROSS ARM as shown in Figure 3. Tighten L-SCREWS.

Figure 2



**Step 4:** Adjust height of GLIDE so that it touches the floor.

**Note:** *There must be at least one inch of the glide stem in the plastic insert.*

Figure 3

